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document is ISO/TC 209, Cleanrooms
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which has been technically revised
throughout.

**ISO 14644-1:2015(en), Cleanrooms
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EN ISO 14644-1:2015 - ISO

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ranging from 0,1 μm to 5 μm are
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interpretation of biocontamination data
... ISO 14698-2:2003 gives guidance on
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of results obtained from sampling for
viable particles in risk zones for
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ISO 6 Cleanroom (Class 1 000) In theory, for an entire room to reach ISO 6 air cleanliness, you need to enter the cleanroom via an ISO 8 (ante-room), then go through an ISO 7, to finally get into the ISO 6, as shown in the image. In reality however, you can reach an ISO 6 clean room with 1 (recommendation is

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2) airlock.

**Cleanroom Classifications (ISO 8,
ISO 7, ISO 6, ISO 5 ...**

ISO 14698-1:2003 Cleanrooms and
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ISO 14644-16:2019 Cleanrooms and
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gives guidance and recommendations
for optimizing energy usage and
maintaining energy efficiency in new
and existing cleanrooms, clean zones
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**ISO 14644-16:2019 - Cleanrooms
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specifies basic requirements for
cleanroom operations it is intended for
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cleanroom aspects of safety that
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evidence of cleanroom performance
related to air cleanliness by particle
concentration: Status: Current, Under
review: Publication Date: 31 January
2016: Normative References(Required to
achieve compliance to this standard) ISO
14644-1:2015

BS EN ISO 14644-2:2015

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test methods in support of the operation
for cleanrooms and clean zones to meet
air cleanliness classification other
cleanliness attributes and related

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cleanrooms and clean zones; and
separative devices as defined in ISO
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ISO 14644-5 provides the basic
requirements for operating and
maintaining cleanrooms and associated

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controlled environments. This standard addresses requirements that are basic to the operation of all cleanrooms, regardless of the application.

ISO 14644 - Wikipedia

BS EN ISO 14644-1:1999 covers the classification of air cleanliness in cleanrooms and associated controlled

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environments. This is based solely on
the concentration of airborne particles.
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cumulative distributions based upon
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